



PRODUCT SPECIFICATION	
Product Code :	193103
Name :	Merguez Halal IQF 1 kg Vlevy

**PICTURE**



**LABEL**

Legal name :	Merguez précuites tranchées halal IQF
Product description :	Cooked, cured selected cuts of beef with added water. This product is produced with halal certified meat.
Safe Handling Instructions :	Frozen product. Do not re – freeze after defrosting.
Weight :	10 x 1 kg e
Ingredients list :	Beef halal (53%) and beef fat halal (25%), water, salt, dextrose, glucose syrup, spices and herbs, aroma, stabiliser (E451), antioxidant (E301, E315, E316), preservative (E250, E262), colour (E120)
Adress Producer :	Vlevy meats for convenience, Korte Mate 3, B-9042 Gent – info@vlevy.be
Batch number :	= lot code + production date / best before date
Storage Conditions :	-18°C
Production Date :	dd/mm/yyyy
Best Before Date :	production date + 18 months
Certification :	B113
Label number :	0071 + 0015
Print number :	0071 +3103



PRODUCT SPECIFICATION	
Product Code :	193103
Name :	Merguez Halal IQF 1 kg Vlevy

**PRODUCT DESCRIPTION**

Visual appearance :	Cooked beef, sliced and frozen packed in blue plastic bags
Product texture :	Firm initial surface bite, smooth chew, slightly moist meat
Product flavour :	Good fresh, mild salt. No spoilt or 'off' musty taints or flavours
Product dimensions :	thickness 4 mm +/- 1 mm
Tolerance :	Out of tolerance: 10% Product may contain traces of cartilages Broken pieces/dust: 5 %

**RECIPE**

Raw material	Final	Compound ingredients	Origin
Beef	53%	Halal	EU
Beef fat	25%	Halal	EU
Spice mix		Water, salt, dextrose, glucose syrup, spices and herbs, aroma, stabiliser (E451), antioxidant (E301, E315, E316), preservative (E250, E262), colour (E120)	EU, Africa, Asia, America



PRODUCT SPECIFICATION	
Product Code :	193103
Name :	Merguez Halal IQF 1 kg Vlevy

CHEMICAL - NUTRITIONAL INFORMATION per 100g (calculated)				
Test	Target (g/100g)	Limit (g/100g)		RI
		minimum	maximum	% of RI
Moisture	57		63	
Protein	13	9		26%
Fat	25		33	36%
of which saturated	11.5			56%
Carbohydrates	2			<1%
of which Sugar	2			0%
Salt	1.4	1.1	1.7	23%
Ash	3			
Energy				
Kcal / 100 g	285			14%
kJ / 100 g	1191			
MICROBIOLOGICAL STANDARDS				
Test	Target (cfu/g)	Reject (cfu/g)		
TVC	< 10 000	>100 000		
Listeria monocytogenes	absent / 25 g	> 100		
Sulfitereducing anaëroobs	< 10	> 100		
Clostridia perfringens	< 10	> 50		
Enterobacteriaceae	< 100	>1000		
E.coli	< 10	>100		
Salmonella species	absent / 25 g	present / 25 g		
Staphylococcus aureus	< 100	>1000		
Bacillus species	< 100	>100		
Bacillus cereus	< 100	>100		
Yeast	< 100	>100		
Moulds	< 500	>500		



PRODUCT SPECIFICATION	
Product Code :	193103
Name :	Merguez Halal IQF 1 kg Vlevy

ALLERGENS / FOOD INTOLERANCE		Present in product	Present on site
1	Milk protein	-	+
2	Lactose	-	+
3	Egg	-	+
4	Soy protein	-	+
5	Soy oil	-	-
6	Gluten	-	+
7	Wheat	-	+
8	Fish	-	-
9	Shellfish and crustaceans	-	-
10	Nuts	-	-
11	Nut oil	-	-
12	Peanuts	-	-
13	Peanut oil	-	-
14	Sesame	-	-
15	Sesame oil	-	-
16	Sulfite (> 10ppm)	-	-
17	Celery	-	+
18	Mustard	-	+
19	Molluscs	-	-
20	Lupine	-	-
21	Rye	-	-
22	Maize	-	-
23	Cacao	-	-
24	Legumes/pulses	-	+
25	Glutamate	-	+
26	Coriander	-	+
27	Carrot	-	-
28	Beef	+	+
29	Pork	-	+
30	Chicken	-	+
31	Turkey	-	+
32	Lamb	-	+
33	Goat	-	-
34	Horse	-	-

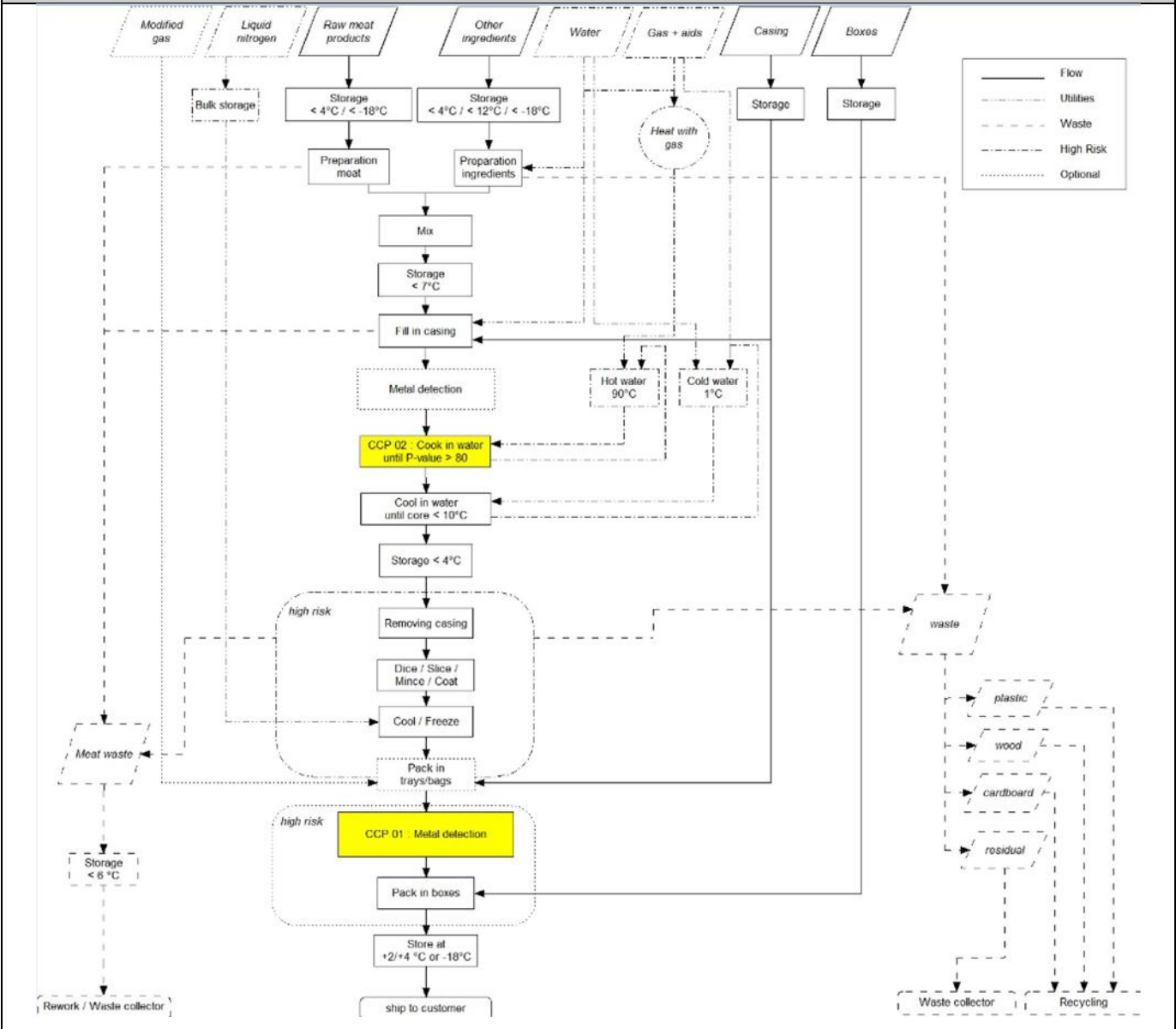
This product is manufactured in a company, where milk, soya, mustard, egg, celery and gluten are processed

Suitable for vegetarians / vegans / ovo-lacto vegetarians	No
Free from M.R.M	Yes
Free from oats	Yes
Free from natural colours	No
Free from artificial colours	Yes
Free from preservatives	No
Free from additives	No
Free from azo and coal tar dyes	Yes
Free from benzoates	Yes
Free from BHA/BHT	Yes
Free from aspartame	Yes
Free from nut or derived oils	Yes



PRODUCT SPECIFICATION	
Product Code :	193103
Name :	Merguez Halal IQF 1 kg Vlevy

**FLOWCHART**





PRODUCT SPECIFICATION	
Product Code :	193103
Name :	Merguez Halal IQF 1 kg Vlevy

PROCESSTEP	HAZARD	CCP	PREVENTIVE ACTIONS	LIMIT	MONITORING	CORRECTIVE ACTIONS	VERIFICATION
METAL DETECTION	F-Foreign objects can contaminate goods	CCP01	- Check on raw material at reception - visual checks on foreign objects throughout production process - cleaning and maintenance according to instructions	Flowpack ≤ 10kg Fe : 1,8 mm non-Fe: 3,0 mm RVS :3,5 mm	Metal detector stops conveyor belt and sounds alarm	At detection conveyor belt stops and finished product is separated for follow up	Metal detector is checked at start up followed by each 2 pallets, at change of product and at end of production with test pieces
COOKING	M-Pathogens can survive when insufficient heat treatment	CCP02	- Cooking process has to meet set time-temperature combination : check registration before end of process	Pasteurisation value of process ≥ 80.	Horn sounds when P-value of 80 is achieved + Check P-value of completed process  After cooling a sample of each cooking batch is checked.	Inform head of production and isolate+identify batch Decision to recook or analyse batch + decide on destination	At set frequency samples are taken and tested at different shelf life intervals.
				Goods where it is impossible to place core probe, 1 hour cooking at 78°C per centimeter radius is implemented	Check time and temperature of completed process + check core temperature of goods.		



PRODUCT SPECIFICATION	
Product Code :	193103
Name :	Merguez Halal IQF 1 kg Vlevy

PRODUCT SHELF LIFE / STORAGE / DISTRIBUTION TEMPERATURE	
Storage conditions :	< -18°C
Modified Atmosphere Packaging :	No
Vacuum packed :	No
Minimum life from manufacture :	18 months
Minimum shelf life from delivery :	12 months
Distribution temperature	Frozen
Storage conditions + shelf life	Frozen - unopened: until best before date Frozen – opened: until best before date. But keep away from light/air once opened to prevent oxidation, discoloration and contamination. Preferably restore in closed cardboard boxes with plastic liner inside. Make sure product is not defrosted yet.
Safe Handling Instructions :	Frozen product. Do not re - freeze. Keep away from oxygen and light to prevent rancidity of fat.
Any deviation of storage conditions may result in unsafe product	



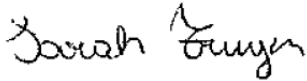
PRODUCT SPECIFICATION	
Product Code :	193103
Name :	Merguez Halal IQF 1 kg Vlevy

PACKAGING	
Description :	Clear blue plastic bags, with transparent vertical window, with white crossed stripes
Properties :	white cardboard box nr 136 15/60 µm OPA/PE, oxygen transm. <60cm <sup>3</sup> /m <sup>2</sup> /d (DIN53380)
Net weight (per primary unit) :	1 kg e
Units per case :	10
Gross Weight per box :	11.055 kg
Dimensions: Primary :	300 x 300 mm
Secondary :	600 x 400 x 200 mm
Tertiary :	800 x 1200 mm
Cases per pallet:	36
Cases per layer:	4
Layers per pallet:	9
Packaging material :	
Primary :	20 g plastic
Secondary :	855 g cardboard
Tertiary :	25 kg wood





PRODUCT SPECIFICATION	
Product Code :	193103
Name :	Merguez Halal IQF 1 kg Vlevy

WARRANTY	
<p>This product does not contain any genetically modified material.</p> <p>No GMO's have been used as processing aids or additives in connection with the production of the food or any of its ingredients. This product does not require labelling under the European regulation 1830/2003 or 1829/2003.</p> <p>Vlevy does not use any GM materials for any other products at the manufacturing site.</p>	
<p>This product is not ionised. This product does not contain ionised ingredients and is in accordance with the European regulation No 1999/2.</p>	
<p>This product is in accordance with the European regulation No 396/2005 concerning pesticides and the European regulation No 1881/2006 concerning heavy metals.</p>	
<p>Vlevy does not use any nuts or derivates on manufacturing site.</p>	
<p>Vlevy warrants that all goods supplied, comply with all relevant UK and EU legislation.</p>	
<p>This specification is based on the information provided by our suppliers.</p>	
COMPLETED BY :	AGREED BY:
<p>Name : Sarah Truyen</p> <p>Function : QA</p> <p>Company : Vlevy nv Korte Mate 3 9042 Desteldonk Belgium</p> <p>Date : 30/10/2020</p> <p>Signature : </p> <p>Version : V7</p> <p>Changes : Update</p>	<p>Name :</p> <p>Function :</p> <p>Company :</p> <p>Date :</p> <p>Signature:</p>
<p>This specification is considered as valid when Vlevy NV doesn't receive any response within 14 days.</p>	